

Work Order ID 158359

Tuesday, March 21, 2017 11:11:36 AM

158359

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Item ID: D350-836-019 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Crosstube Antenna Mount AS350 / AS355
Start Date: 3/21/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 3/31/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						DAS 28 9-89			
Packaging	Memo	0.00						MAR 27 2017	
Packaging	Identify and pack for shipping as per PPP D350-836-019								
	Location: _____								
	PPP Rev: Fg 122								
140	QC21- Final Inspection - Work Order Release	0.00							
140						DAS 21 9-89			
QC	Memo	0.10						MAR 27 2017	
Quality Control									

DAS
21
9-89 MAR 27 2017

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D350-836-019

Start Date: 3/21/2017

Required Date: 3/31/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4853-1 *D4853-1* Top Bracket		Manufactured	No			110	Each	7.0000	1 **	1		MAR 27 2017	DAS 27 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST519				7					
					148141			7					
D4854-1 *D4854-1* Lower Bracket		Manufactured	No			110	Each	2.0000	1 **	1		MAR 27 2017	DAS 27 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st526				2					
					156993			2					
D4855-1 *D4855-1* Antenna Bracket		Manufactured	No			110	Each	1.0000	1 **	1		MAR 27 2017	DAS 27 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st526				1					
					155392			1					
D2732-030 *D2732-030* Rubber Cushion - 3"		Manufactured	No			110	Each	179.0000	2 **	2		MAR 27 2017	DAS 27 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				1					
					150011			1					
				ST410				178					
					158057			178					

Picklist Print

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Work Order ID: 158359

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Parent Item: D350-836-019

D350-836-019

Parent Item Name: Crosstube Antenna Mount AS350 / AS355

Start Date: 3/21/2017

Required Date: 3/31/2017

Start Qty: 1.00

Required Qty: 1.00

AN4-16A Purchased No

110 Each 177.0000 2 2

AN4-16A

Bolt

**

MAR 27 2017

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FG	5	
121541	5	
over003	100	
M136986	100	
ST343	72	
M136740	72	

AN4-11A Purchased No

110 Each 49.0000 2 2

AN4-11A

BOLT

**

MAR 27 2017

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FG	20	
120731	20	
ST344	29	
M136983	29	

NAS1149D0432J Purchased No

110 Each 396.0000 8 8

NAS1149D0432J

WASHER

**

MAR 27 2017

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

GA	24	
m131026	24	
ST264	372	
m134676	372	

Picklist Print

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Work Order ID: 158359

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Parent Item: D350-836-019

D350-836-019

Parent Item Name: Crosstube Antenna Mount AS350 / AS355

Start Date: 3/21/2017

Required Date: 3/31/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

1,339.000

4

4

MS21042L4

Nut

**

MAR 27 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

183

m135058

183

OVER007

500

m136986

500

ST303

646

m136450

500

m136838

146

4

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Monday, March 27, 2017 7:39:44 AM

Item ID: D350-836-019

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Crosstube Antenna Mount AS350 / AS355

Start Date: 3/21/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/31/2017 Req'd Qty: 1.00

1

Customer:

Reference: SCHEDULED/C

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

GA202-1

A

100

Document Control

0.00

DAS
21
9-89

MAR 27 2017

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels as per PPP D350-836-019 CH001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

REFERENCE ONLY

DART AEROSPACE USA, INC.

GA202-1
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5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT A8350/355 (P162-350)
	X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-16A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT

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Revision: **A**
Date: 13.05.15